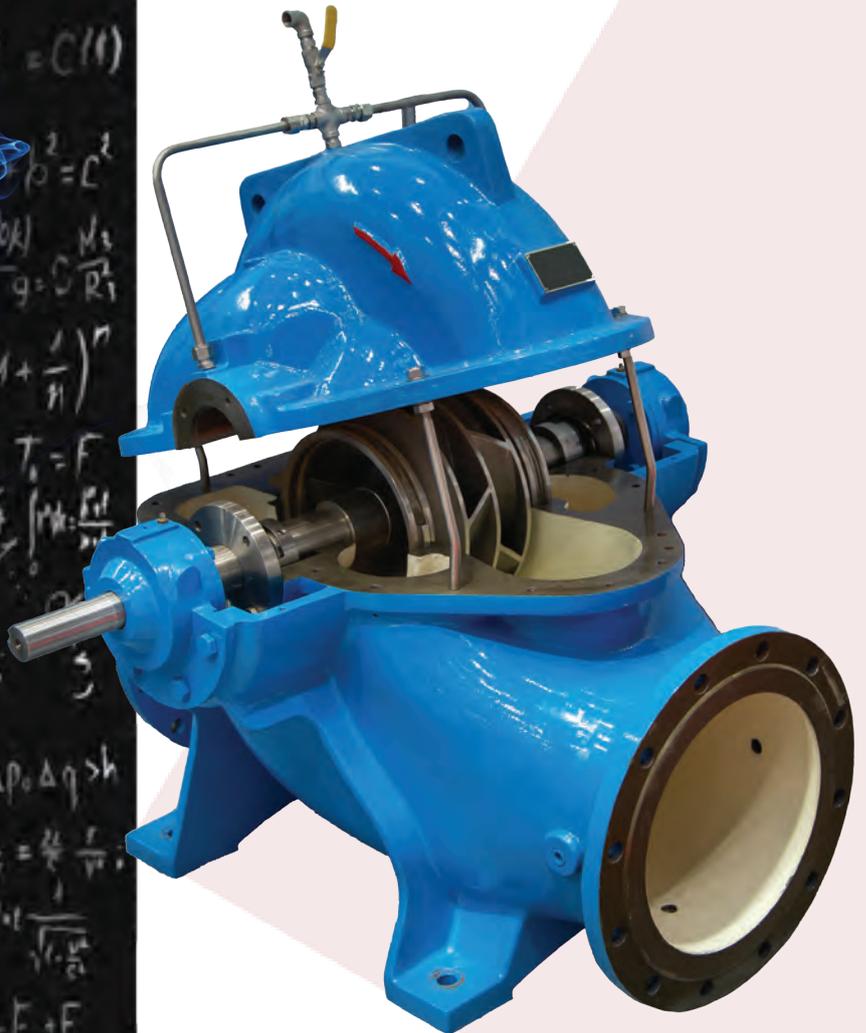


# Quantum Pump Systems Ltd

WATER PUMP RANGE





WE PUMP  
ENGINEERING  
SOLUTIONS!

Since 1990, Quantum Pump Systems Ltd has provided Engineering, Manufacturing and Rotating Equipment services around the world, primarily covering diverse sectors such as Oil & Gas, Utilities and Construction.

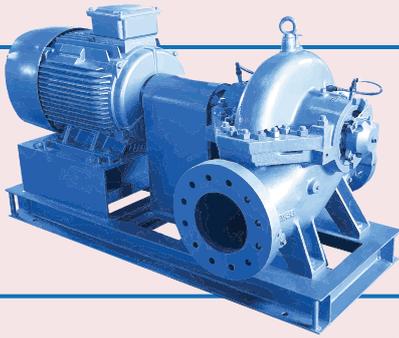
Our company has built a strong reputation for the supply of top-quality rotating and generation equipment, packaged complete with all the ancillary systems engineered to meet individual customer requirements. All built in parts, components, and sub-assemblies with proven quality in similar applications are integrated into our packaged units.

Our highly trained and experienced engineers are readily available to support our customers with after sales service, technical service demands, installation, commissioning, and onsite training works.

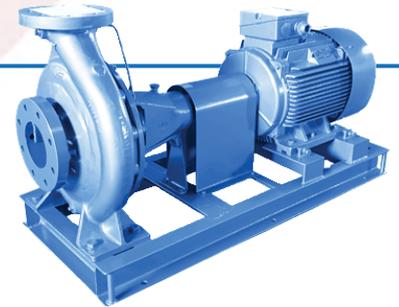
Quantum Pump Systems Ltd has a global presence with facilities in the United Kingdom, Malaysia, United Arab Emirates, Turkey and Australia. Our vision is to extend our support worldwide and supply high quality products and related services to our esteemed customers.

We keep stock of a wide range of fast-moving goods and essential spare parts to aid urgent requirements.

Quantum also specializes in Reverse Engineering. Our fully equipped Reserve Engineering division at multiple Quantum facilities focus on re-engineering custom modifications or obsolete original parts requirements, bring it back to working order, testing, and certifying it back to its original standards.



**Split-Case Pumps**



**End-Suction Pumps  
- Long Coupled**



**End-Suction Pumps  
- Close Coupled**



**Vertical In-Line Pumps**



**Vertical Multistage Pumps**



**Vertical Turbine Pumps**



**Submersible Pumps**

**Quantum’s Split-Case Pump Series** is of the axially split-case design for easy maintenance access without disturbing the pipeline. Double entry impellers reduce end thrust, increase efficiency and bearing life. The pumps come in various materials of construction & shaft seal options including custom selection to cater customers specific requirements. Heavy duty, grease-lubricated bearings fitted as standard or oil lubrication as option.

Temperature range: -10°C - 120°C

Capacity: up to 10,000 m<sup>3</sup>/hr.

Head: up to 200 m

Seal: Gland Packing & Mechanical Seal

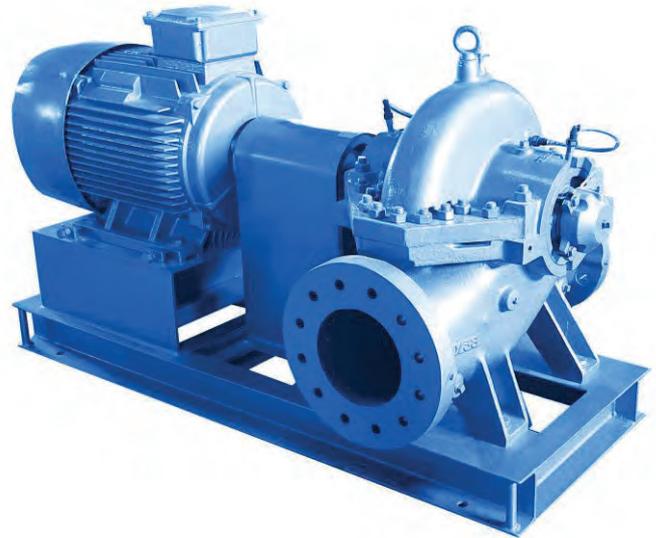


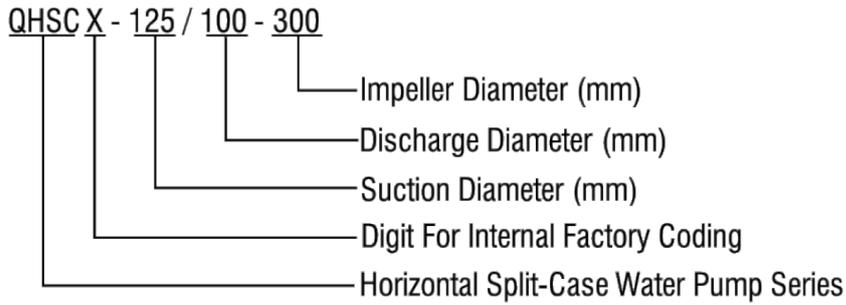
Fig.1.1 – Quantum Split-Case Pump

MOC - Split-Case Pumps		
S.No	Name	Material
1	Casing	Cast Iron
		Ductile Iron
		Stainless Steel (SS 316)
		Stainless Steel (SS 316L)
		Duplex Stainless Steel
2	Impeller	Stainless Steel (SS 304)
		Bronze
		Ductile Iron
		Stainless Steel (SS 316)
		Stainless Steel (SS 316L)
3	Shaft	Duplex Stainless Steel
		Stainless Steel (SS 420)
		Stainless Steel (SS 316)
		Alloy Steel

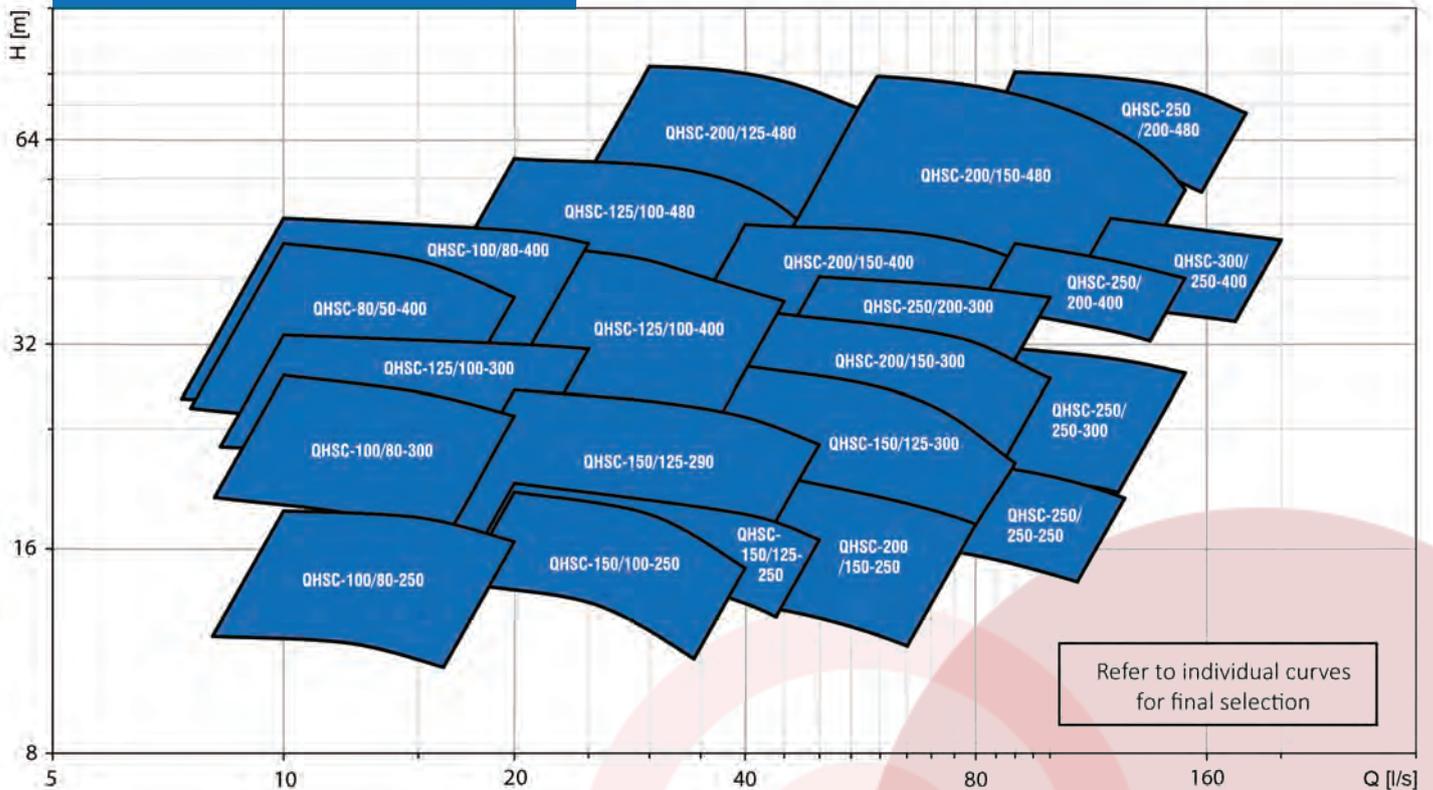
### Applications:

- Water Supply
- Cooling Water System
- Fire Fighting System
- Oil & Gas
- Industrial Plant & Refineries
- Irrigation
- Water Treatment & Supply
- Marine
- Metallurgy

Model Breakdown



QHSC Series Range – 1450 RPM



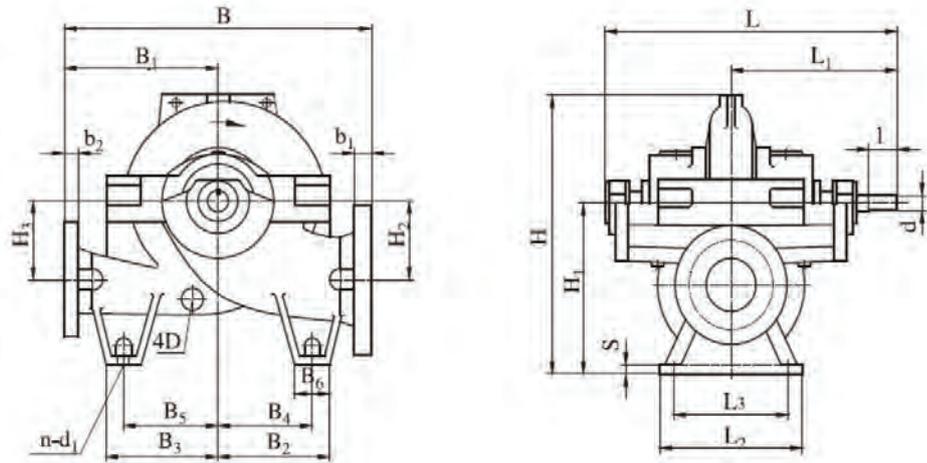


Fig. 1.2 – Split-Case Pump Drawing

Pump Model	Range		Pump Dimensions (mm)																	Sha		Weight (Kg)											
	Inlet	Outlet	L	L1	B	B1	H	H1	H2	H3	L2	L3	B2	B3	B4	B5	B6	S	n-d1	l	d												
QHSC-125/80-200	125	80	715	415	600	300	483	315	140	140	320	270	205	205	170	170	70	25	4xφ19	80	35	185											
QHSC-125/80-300					505	195																											
QHSC-125/80-350					540	205																											
QHSC-150/100-250	150	100	715	415	660	330	550	355	170	170	320	270	235	235	200	200	70	25	4xφ19	80	35	210											
QHSC-150/100-300					580	225																											
QHSC-150/100-400					615	245																											
QHSC-200/125-300	200	125	881	515	740	370	630	400	200	200	390	340	260	260	225	225	70	25	4xφ23	100	45	275											
QHSC-200/125-385					660	300																											
QHSC-200/125-480					705	335																											
QHSC-200/150-300	200	150	881	515	800	400	645	400	200	200	390	340	260	260	225	225	70	25	4xφ23	100	45	350											
QHSC-200/150-350					665	360																											
QHSC-200/150-450					900	450	705															480	430	315	315	280	280	70	25	4xφ23	125	55	650
QHSC-200/150-560					989	590	1100																										
QHSC-250/200-350	250	200	989	590	900	450	785	500	240	240	480	430	315	315	280	280	70	25	4xφ23	125	55	450											
QHSC-250/200-400					1000	500	810															400	400	385	385	350	350	100	32	4xφ27	140	65	990
QHSC-250/200-550					1100	500	930																										
QHSC-250/200-650					1119	655	1200															550	1030	600	350	350	400	400	350	350	100	32	4xφ27
QHSC-300/250-400	300	250	119	655	1000	500	920	600	300	300	480	400	400	400	350	350	100	32	4xφ27	140	65	665											
QHSC-300/250-475			1245	730	1100	550	955	600														600	520	400	400	350	350	100	32	4xφ34	160	75	830
QHSC-300/250-600			1200	550	1045	630	350	350														600	520	400	400	350	350	100	32	4xφ34	160	75	1215
QHSC-350/300-350	350	300	1119	655	1050	500	990	630	300	300	480	400	400	400	350	350	100	32	4xφ27	140	65	630											
QHSC-400/300-450	400	300	1245	730	1200	550	1035	670	350	350	600	520	400	400	350	350	100	32	4xφ34	160	75	905											
QHSC-400/300-550			1395	810	1350	650	1140	710														525	525	475	475	100	32	4xφ34	180	85	1425		
QHSC-400/300-700			1400	650	1230	750	400	400														525	525	475	475	100	32	4xφ34	180	85	1690		
QHSC-400/350-400	400	350	1245	730	1200	550	1080	670	350	350	600	520	400	400	350	350	100	32	4xφ34	160	75	865											
QHSC-400/350-450			1395	810	1400	650	1215	750														400	400	525	525	475	475	100	32	4xφ34	180	85	1285
QHSC-400/350-520			1350	1170	1350	650	1170	750														400	400	525	525	475	475	100	32	4xφ34	180	85	1395

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\*Above list may not include all of our range of models and weights & dimensions for the same will be available upon request.

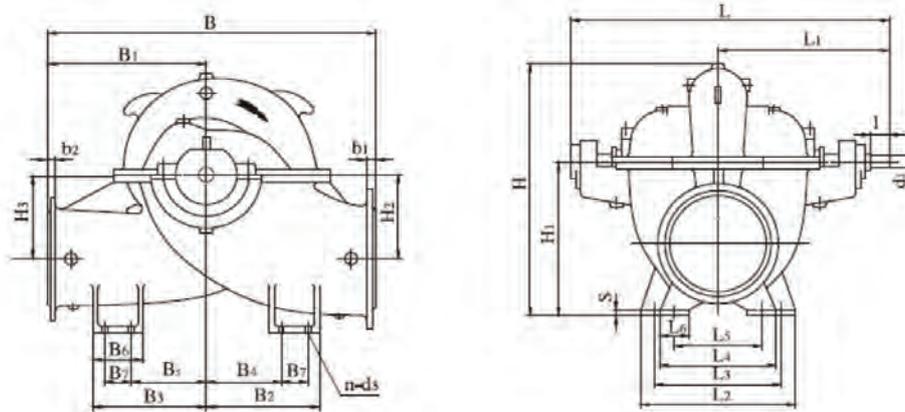


Fig. 1.3 – Split-Case Pump Drawing

Pump Model	Range		Pump Dimensions (mm)																				Sha		Weight (Kg)		
	Inlet	Outlet	L	L1	B	B1	H	H1	H2	H3	L2	L3	L4	L5	L6	B2	B3	B4	B5	B6	b7	S	n-d1	l		d	
QHSC-500/400-550	500	400	1660	940	1450	700	1320	820	400	460	950	800	700	550	200	600	550	470	425	250	35	4xφ35	210	85	2400		
QHSC-500/400-600			1695	955	1500		1380	850	490	490						650		525						2750			
QHSC-500/400-700			1620	945	1700	800	1470	900	450	450	730	730	630	730	630	640	640	565	565	30	4xφ36	250	95	2800			
QHSC-500/400-950			2170	1210	2000	1000	1610	960	550	550	740	630	740	630	640	640	565	565	30	4xφ36	250	95	3500				
QHSC-600/500-550	600	500	1845	1025	1400	550	1460	900	475	475	1100	940	800	640	200	550	400	325	375	300	150	35	8xφ36	190	75	1550	
QHSC-600/500-650			2015	1115	1650	800	1520	920	495	495						600	600	375	375					210	95	2300	
QHSC-600/500-710			1975	1090	1900	850	1620	1000	550	550	1200	1000	800	600	750	650	525	425	300	150	35	8xφ33	230	105	2300		
QHSC-600/500-800			2075	1175		900	1710	1050	600	600	1040	825	655	800	700	575	475	850	750	625	525	250	115	3500			
QHSC-600/500-900			2130	1210	2000	950	1810	1100	650	650	1100	940	850	680	850	750	625	525	290	135	4670						
QHSC-700/600-550	700	600	1965	1080	2000	900	1860		610	610	1200	850	800	550	220	800	700		475	300	150	40	8xφ36	190	75	2750	
QHSC-700/600-600			1900	1060		1000	1700	1050	545	545						800	800	575	225					85	3000		
QHSC-700/600-680			2277	1240	1835	785	1820	1100	600	600	1020		640	750	600	525	375	300	150	40	8xφ36	200	105	4200			
QHSC-700/600-700			2090	1160	2100	1100	1700	1050	545	545	1000	900	720	800	800	575	575	230	105	3450							
QHSC-700/600-900			2275	1275	2300	1200	1860	1100	580	580	1000	800	900	720	800	900	575	675	250	115	4700						
QHSC-800/700-560	800	700	2390	1300	2100	800	1870	1150	600	600	1200	1000	900	700	250	900	600	625	325	350	200	40	8xφ36	210	95	4000	
QHSC-800/700-700			2490	1360	2350	1150	1920	1170	620	620							900	900	625	625				230	105	5300	
QHSC-800/700-850			2600	1440	2500	1250	2050	1200	650	650							950	950	675	675				305	125	6100	
QHSC-900/800-680	900	800					2150																			6500	
QHSC-900/800-800			2590	1410	2350	950		1380	770	770							900	750	575	425			40	8xφ36	230	105	7100
QHSC-900/800-900			2768		2450	1050	2350		800	800	1300	1100	1000	800	280						400	250	50	8xφ36	210	135	9100
QHSC-900/800-850			2680		2525	1125	2260	1360	770	770							950	900	625	575			40	8xφ36	310	115	6650
QHSC-900/800-1000			2850	1580	2700	1300	2220	1370	760	760							1000	1000	675	675			40	8xφ36	310	135	7800
QHSC-1000/900-1000	1000	900																								11120	
QHSC-1000/900-1050			3245	1780	2900	1300	2915	1650	975	975	1400	1150	1100	850	300	1200	1000	910	710	400	180	50	8xφ42	300	170	11250	
QHSC-1000/900-1150																											11950
QHSC-1200/1000-1200	1200	1000	3405	1830	3100	1300	3195	1820	1040	1040	2000	1750	1600	1350				870	670	450	210	50	8xφ42	250		16100	

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\*Above list may not include all of our range of models and weights & dimensions for the same will be available upon request.

**Quantum's End-Suction Pump Series** is a simple and cost-effective solution for a wide range of pumping applications such as HVAC, circulating water systems, firefighting, power plants, irrigation, general services, etc. Robust design, complying with international standards, comes in various materials of construction & shaft seal options including custom selections for customers specific requirements.

The Back pull out design allows easy access and minimizes down time during maintenance. The Impeller is carefully crafted to provide optimum efficiency. It comes with both grease lubricating and oil lubricating options.

Quantum has numerous standard and bespoke options for construction materials, pump discharge positioning and a large operating range.

Temperature range: -50°C - 350°C

Capacity: up to 3500 m<sup>3</sup>/hr.

Head: up to 225m

Seal Type: Gland Packing & Mechanical Seal

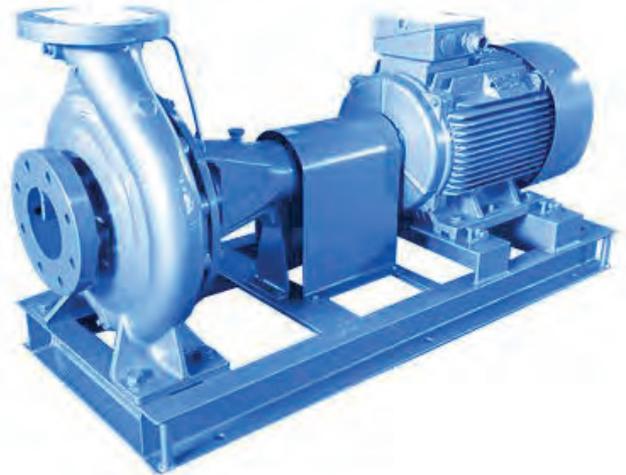
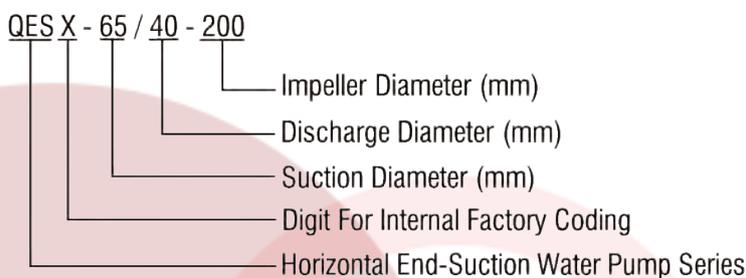


Fig.2.1 – Quantum End-Suction Pump

### Model Breakdown



### Applications:

- Water Supply
- Cooling Water System
- Fire Fighting System
- Oil & Gas
- Industrial Plant & Refineries
- Irrigation
- Water Treatment & Supply
- Marine
- Metallurgy

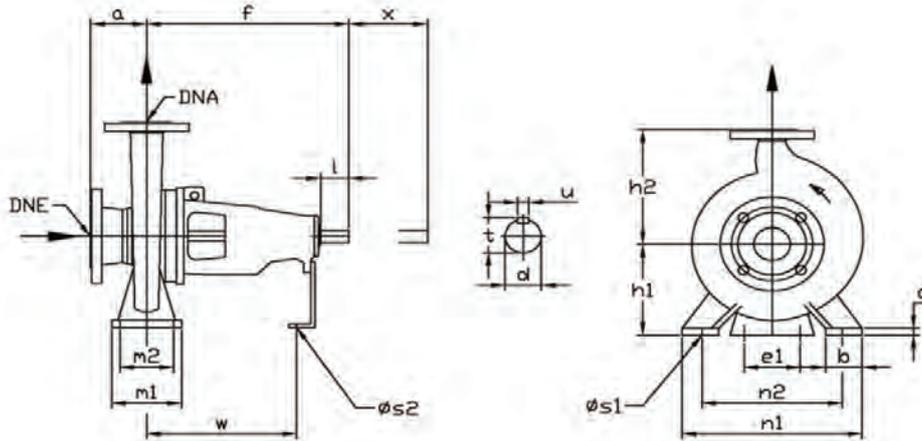


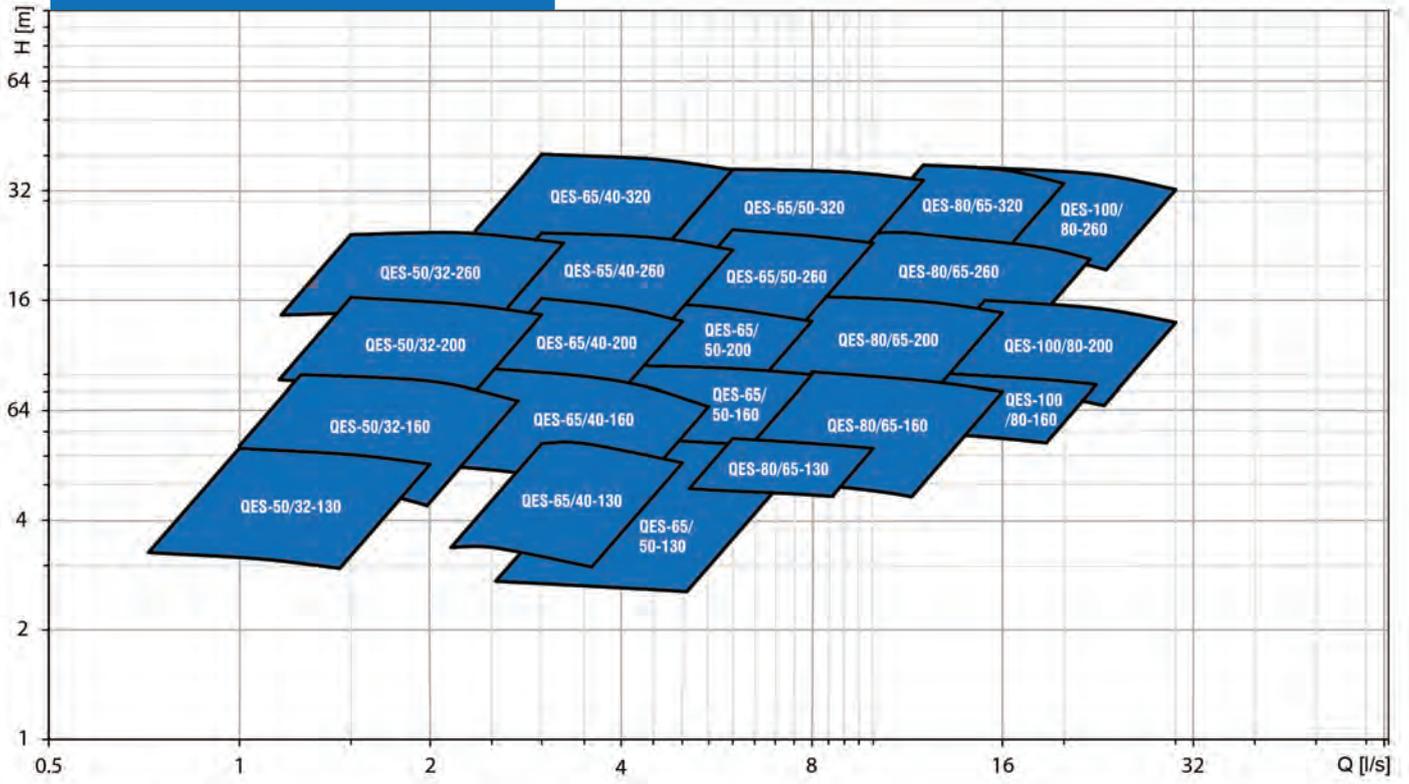
Fig. 2.2 – End-Suction Pump Drawing

Pump Model	SHAFT UNIT	DNE	DNA	Pump Dimensions (mm)																		Weight (Kg)																
				a	f	h1	h2	b	c	e1	m1	m2	n1	n2	s1	s2	w	d	l	t	u		x															
QES-50/32-130	25	50	32	80	360	112	140	50	14	110	100	70	190	140	14	14	267	24	50	27	8	140	28															
QES-50/32-160	25					132	160						240	190									43															
QES-50/32-200	25					160	180						265	212									63															
QES-50/32-260	25					180	225						320	250									100															
QES-65/40-130	25	65	40	80	360	112	140	50	14	110	100	70	210	160	14	14	267	24	50	27	8	140	31															
QES-65/40-160	25					132	160						240	190									37															
QES-65/40-200	25					160	180						265	212									46															
QES-65/40-260	25					180	225						320	250									63															
QES-65/40-320	35	125	470	200	225	65					125	95	345	280		342	32	80	35	10		96																
QES-65/50-130	25	65	50	100	360	132	160	50	14	110	100	70	240	190	14	14	267	24	50	27	8	140	34															
QES-65/50-160	25					160	180						265	212									38															
QES-65/50-200	25					180	225						320	250									48															
QES-65/50-260	25					200	250						345	280									65															
QES-65/50-320	35	125	470	225	280	65	16				125	95	345	280		342	32	80	35	10		101																
QES-80/65-130	25	80	65	100	360	160	180	65	14	110	125	95	280	212	14	14	267	24	50	27	8	140	40															
QES-80/65-160	25					200	250						320	250									44															
QES-80/65-200	25					225	280						360	280									54															
QES-80/65-260	25					250	315						400	315									83															
QES-80/65-320	35	280	355	440	355	110																																
QES-100/80-160	25	100	80	125	470	360	225	65	14	110	125	95	320	250	14	14	267	24	50	27	8	140	55															
QES-100/80-200	35					200	250						345	280									72															
QES-100/80-260	35					225	280						360	280									92															
QES-100/80-320	35					250	315						400	315									120															
QES-100/80-400	45	520	280	355	85								355		370	42	110	45	12		162																	
QES-125/100-200	35	125	100	125	470	200	280	80	16	110	160	120	360	280	18	14	342	32	80	35	10	140	87															
QES-125/100-260	35					225	280						400	315									110															
QES-125/100-320	35					250	315						440	355									134															
QES-125/100-400	45					280	355						500	400									177															
QES-150/125-200	35	150	125	140	470	250	315	80	16	110	160	120	400	315	18	14	342	32	80	35	10	140	112															
QES-150/125-260	35					280	355						440	355									115															
QES-150/125-320	45					315	400						500	400									190															
QES-150/125-400	45					350	440						550	450									225															
QES-150/125-500	60	400	500	600	500								550	450		511	55		59	16	180	225																
QES-200/150-200	35/1	200	150	160	495	280	400	100	20	110	200	150	550	450	23	14	342	32	80	35	10	140	154															
QES-200/150-260	45					250	355						450	350									152															
QES-200/150-320	45					280	400						500	400									175															
QES-200/150-400	45					315	450						550	450									210															
QES-200/150-500	60	180	670	375	500	120	25	140					511	55		511	55		59	16	180	320																
QES-200/200-260	45/1	200	200	180	575	280	400	100	25	110	200	150	500	400	22	14	435	42	110	45	12	180	207															
QES-250/200-320	55					355	450						550	450									23	14	511	48	110	51	14	180	240							
QES-250/200-400	55					355	500						600	500									23	14	511	55	110	59	16	180	350							
QES-250/200-500	60					210	675						400	500									160	30	140	300	240	720	600	27			511	48		59	16	
QES-300/250-320	55	300	250	200	670	355	525	100	24	110	250	175	600	500	23	14	511	48	110	51	14	180	370															
QES-300/250-400	60					400	500						600	500									23	14	511	55	110	59	16	180	457							
QES-300/250-500	75					240	875						425	545									160	30	140	300	200	720	600	27	19	625	70	140	75	20	180	646
QES-350/300-400	75					280	875						500	600									150	40	140	300	200	800	660	27	19	625	70	140	75	20	180	720

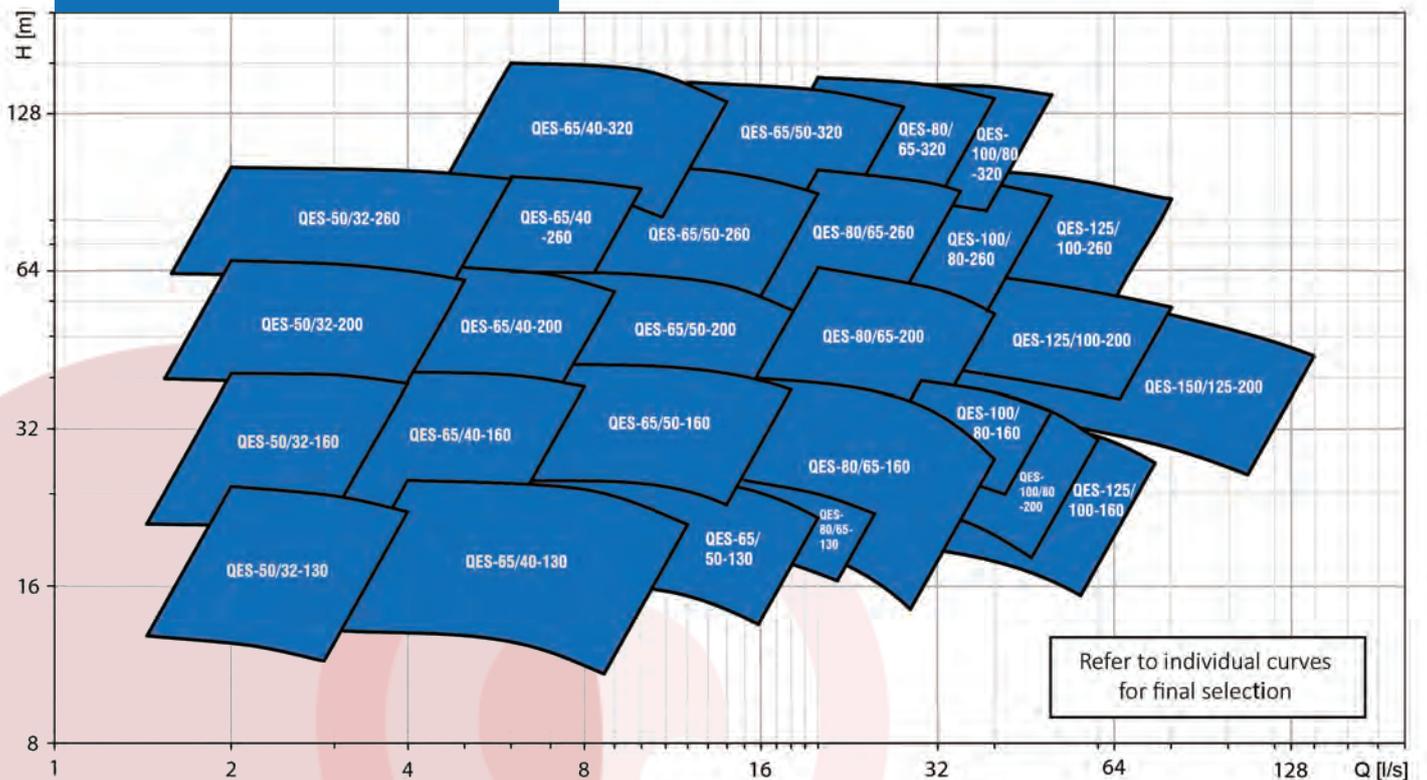
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\*Above list may not include all of our range of models and weights & dimensions for the same will be available upon request.

## QES Series Range – 1450 RPM



## QES Series Range – 2900 RPM



Refer to individual curves for final selection

QES Series Range – 1450 RPM

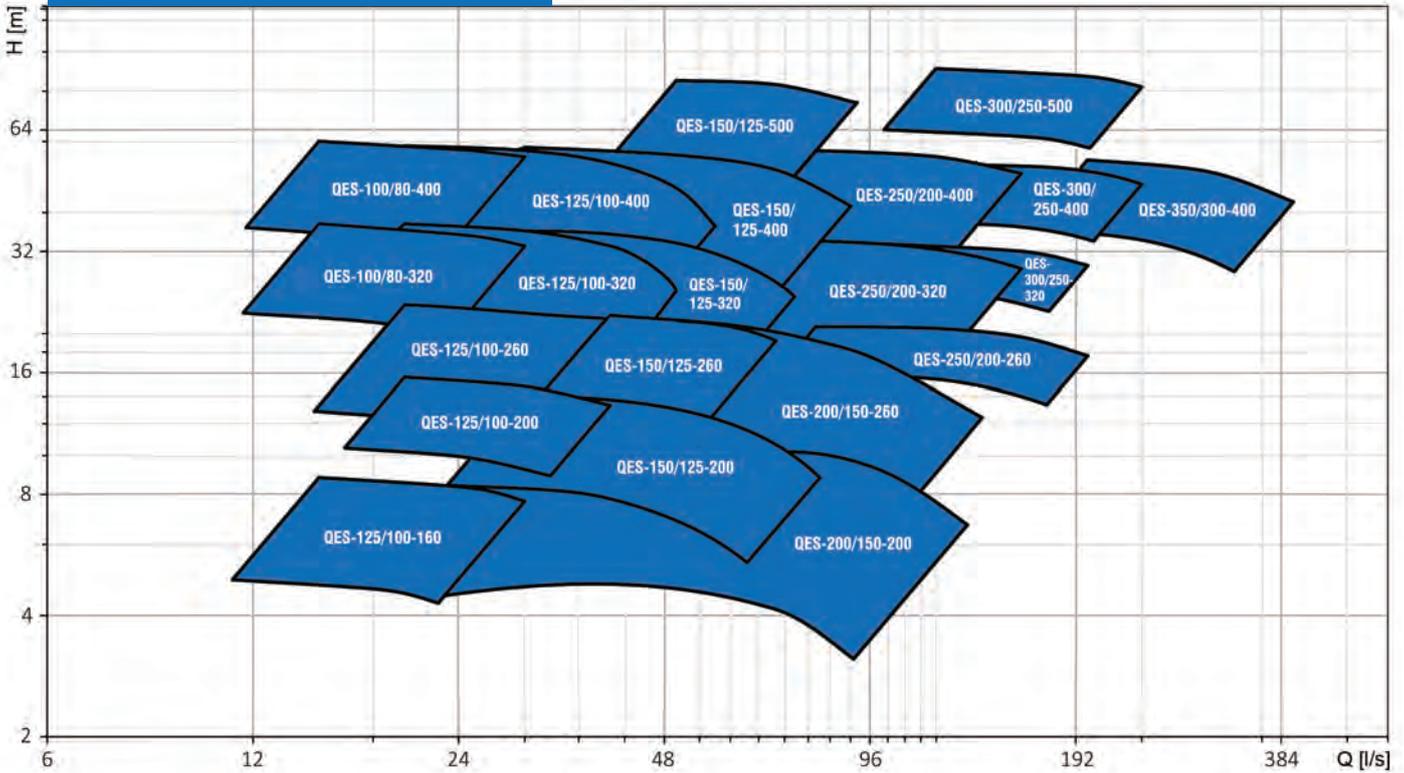


Fig. 2.3 – End-Suction Pump

MOC - End-Suction Pump				
1	2	3	4	5
<b>Casing</b>	<b>Impeller</b>	<b>Shaft</b>	<b>Shaft Sleeve</b>	<b>Wear Ring</b>
Cast Iron Bronze Z.F Bronze Stainless Steel	Cast Iron Bronze Z.F Bronze Stainless Steel	Stainless Steel	Bronze Stainless Steel	Cast Iron Bronze Z.F Bronze Stainless Steel

**Quantum’s End-Suction Close Coupled Pump Series** are a cost-effective option over traditional long coupled centrifugal pumps. They are designed and engineered to be easily serviced with their back-pull-out design. This allows removal of the motor/impeller module without disturbing pipework. These pumps are particularly suited to confined spaces where long coupled units may not fit.

For this series we use standard “off-the-shelf” TEFC foot and flanged motors. These pumps eliminate costly couplings and the alignment problems sometimes associated with long coupled models.

Quantum has numerous options for construction materials, pump discharge positioning and a large operating range.

Temperature range: -20°C - 100°C

Capacity: up to 720 m3/hr

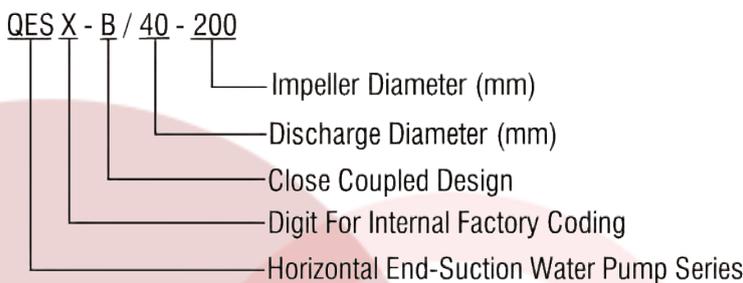
Head: up to 160m

Seal Type: Mechanical Seal



Fig.3.1 – Quantum Closed-Coupled Pump

**Model Breakdown**



**Applications:**

- Water Supply
- Cooling Water System
- Fire Fighting System
- Oil & Gas
- Industrial Plant & Refineries
- Irrigation
- Water Treatment & Supply
- Marine
- Metallurgy

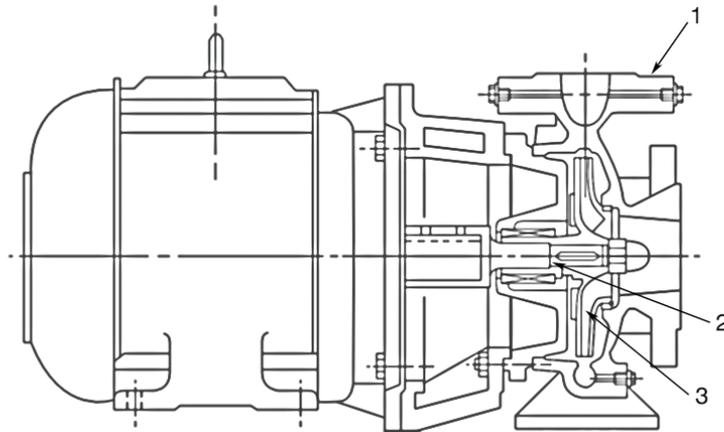
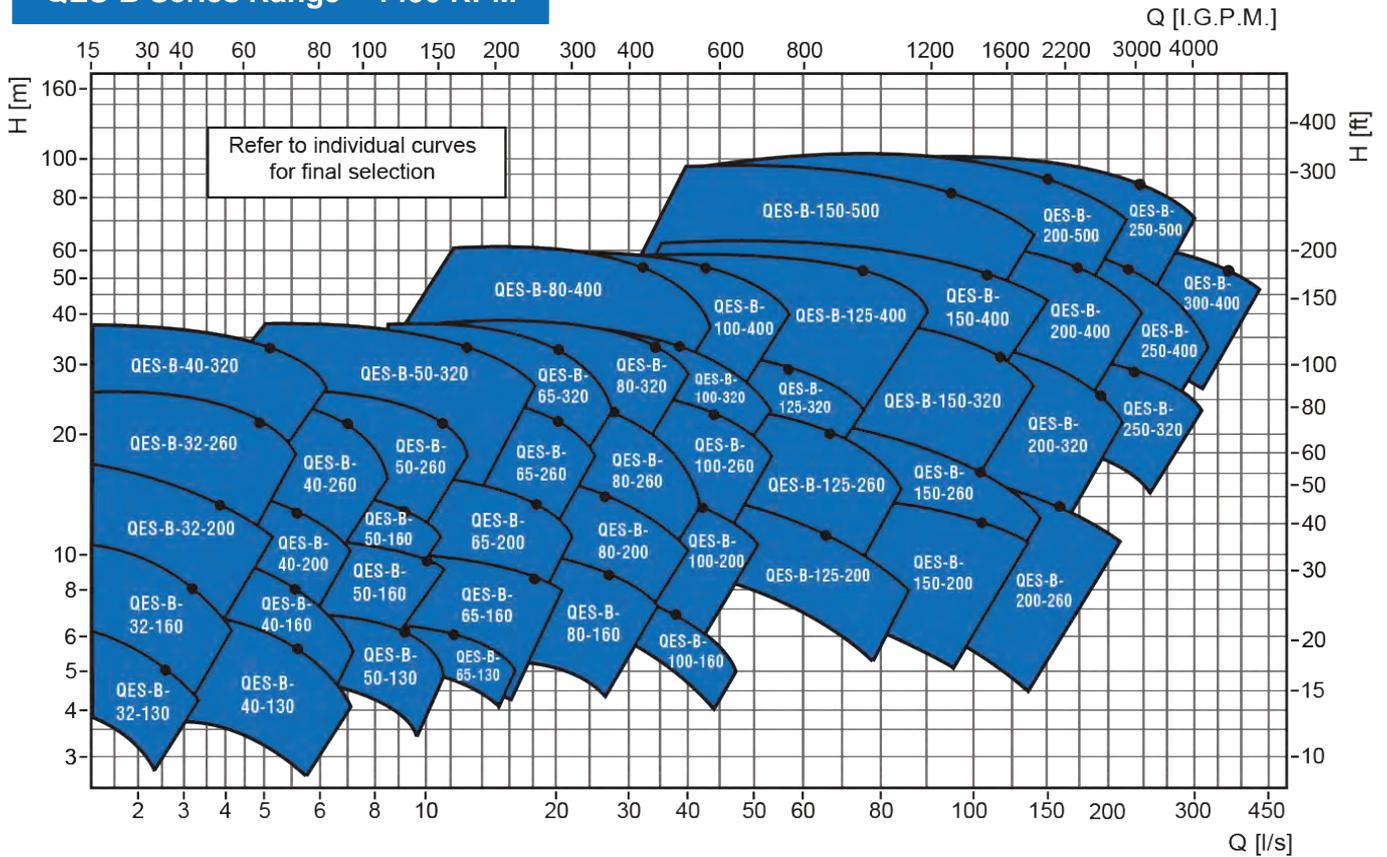


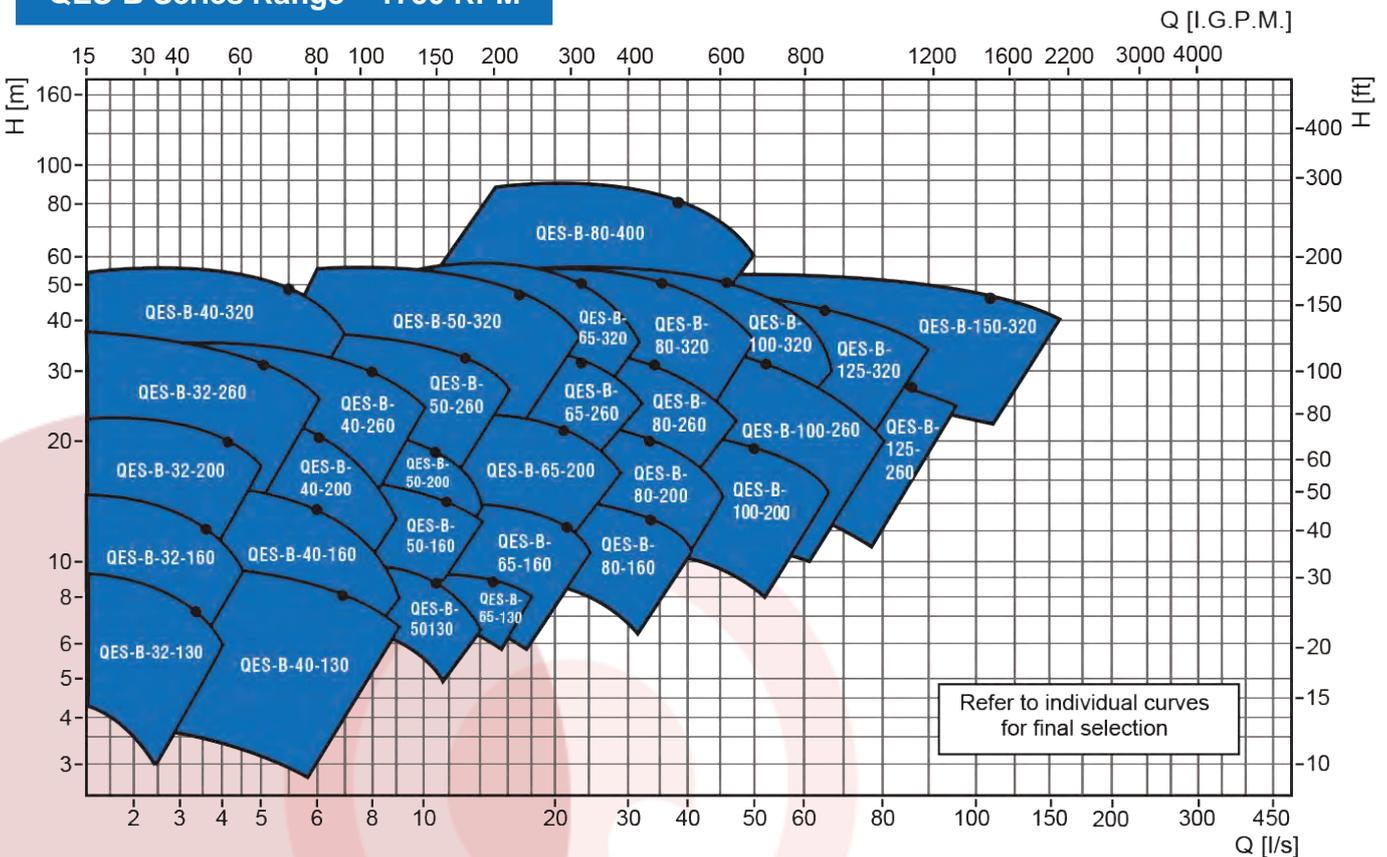
Fig.3.2 – Cross Sectional Drawing

MOC - End-Suction Pumps (Close Coupled)		
S.No	Name	Material
1	Casing	Cast Iron
		Ductile Iron
		Bronze
		Stainless Steel (SS 304)
		Stainless Steel (SS 316)
		Stainless Steel (SS 420)
2	Impeller	Cast Iron
		Ductile Iron
		Bronze
		Stainless Steel (SS 304)
		Stainless Steel (SS 316)
		Stainless Steel (SS 420)
3	Shaft	Stainless Steel (SS 316)
		Stainless Steel (SS 420)

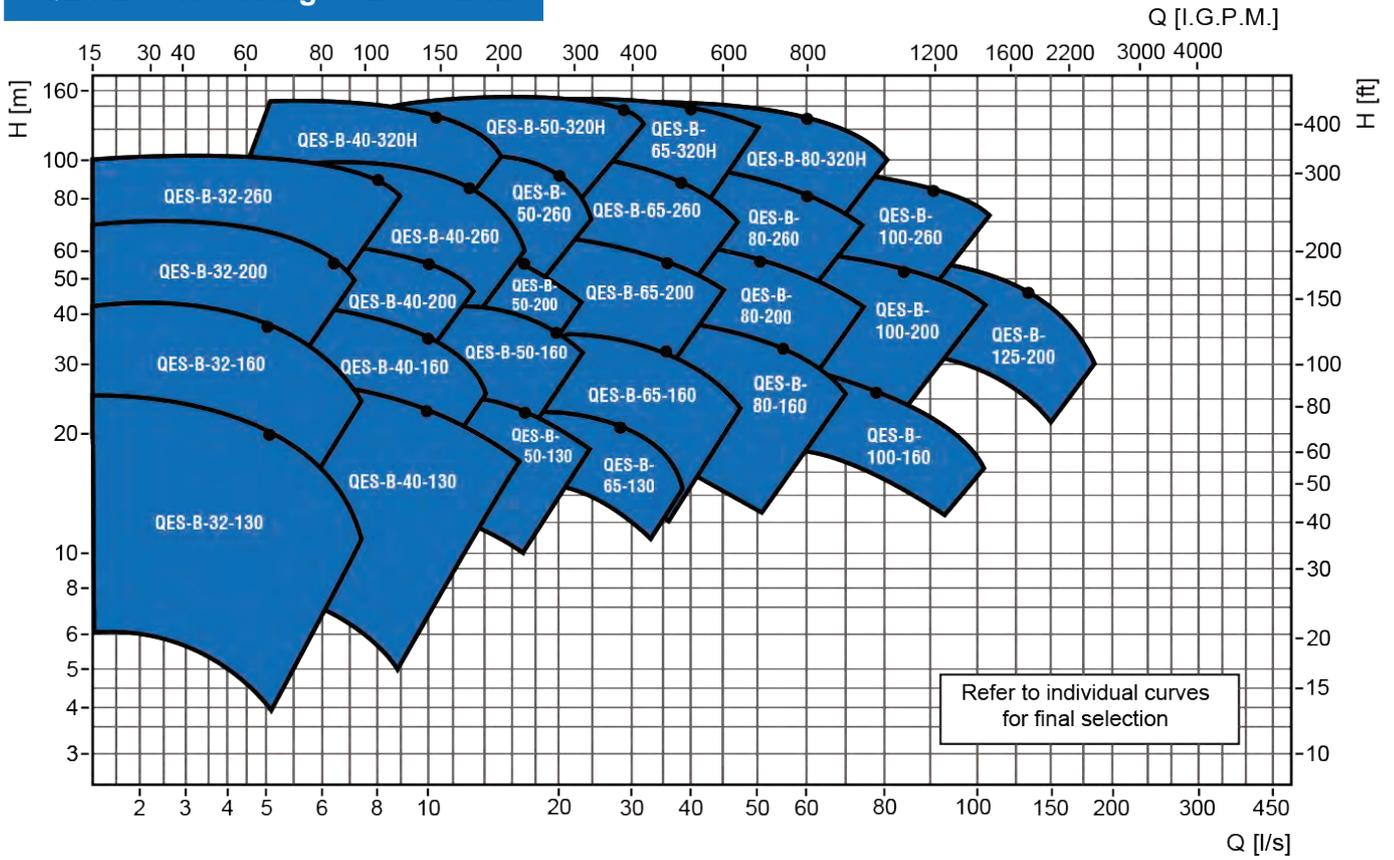
QES-B Series Range – 1450 RPM



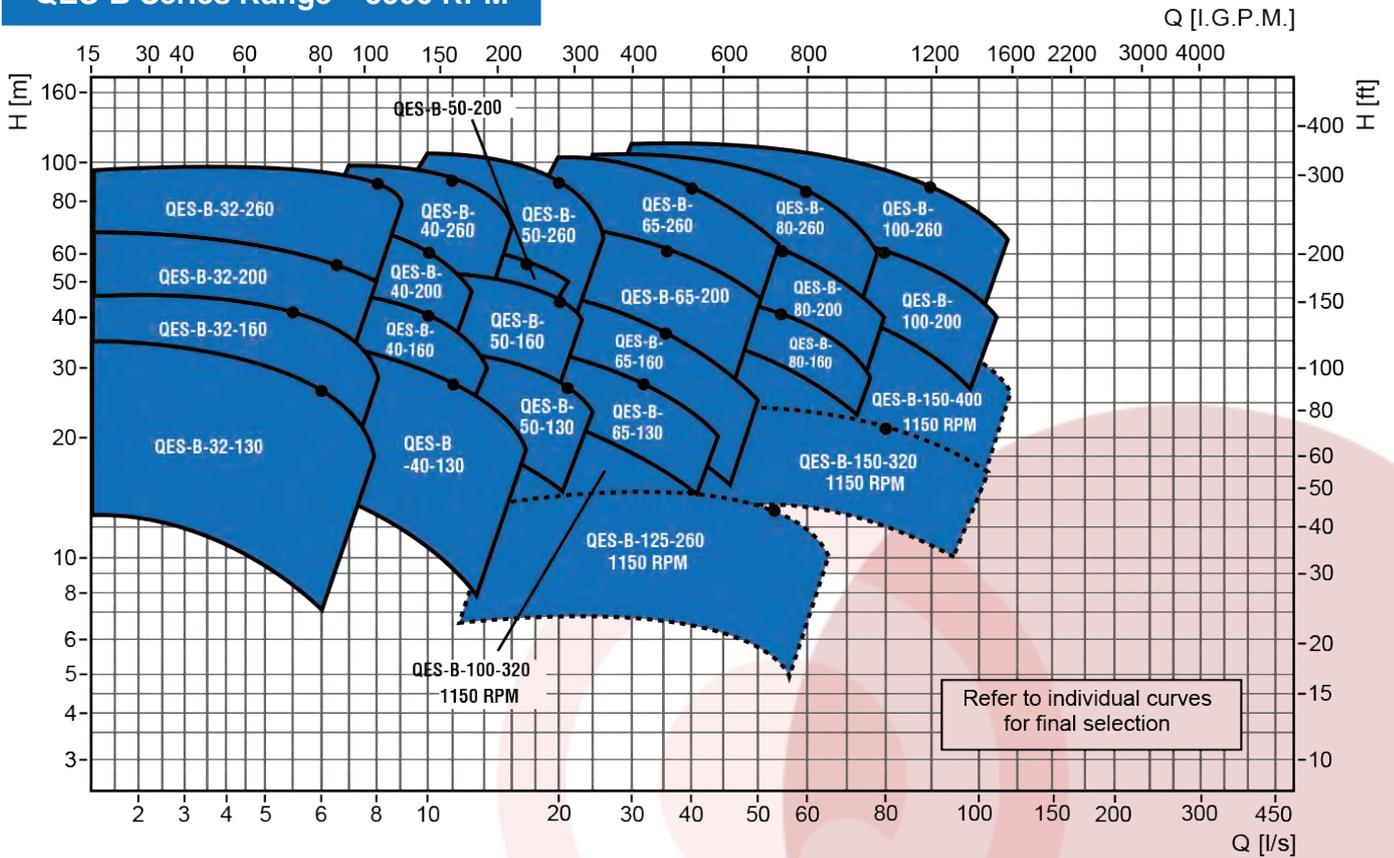
QES-B Series Range – 1750 RPM



**QES-B Series Range – 2900 RPM**



**QES-B Series Range – 3500 RPM**



**Quantum’s In-Line Pump Series** is an in-line, close coupled, single stage, centrifugal motor pump. These compact pumps are ideal when space is at a premium and you require a high flow at an economical operating cost.

For this series, we have a standard ‘off-the-shelf’ TEFC foot and flanged motor, however, if necessary special types of motors can be fitted for specific applications. It features a durable cast bronze impeller and is available in a variety of materials. Back pull-out feature allows easy maintenance without disturbing the pipework.

Temperature range: -20°C - 100°C

Capacity: up to 540 m3/hr.

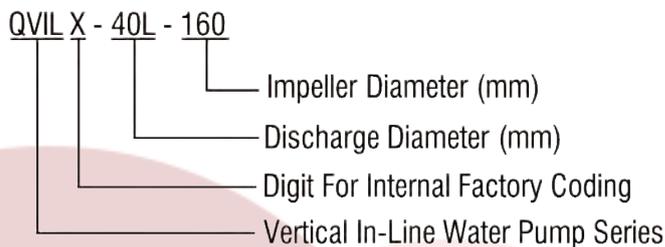
Head: up to 160m

Seal Type: Mechanical Seal



Fig.4.1 – Quantum In-Line Pump

## Model Breakdown



## Applications:

- Water Supply
- Cooling Water System
- Fire Fighting System
- Oil & Gas
- Industrial Plant & Refineries
- Irrigation
- Water Treatment & Supply
- Marine
- Metallurgy

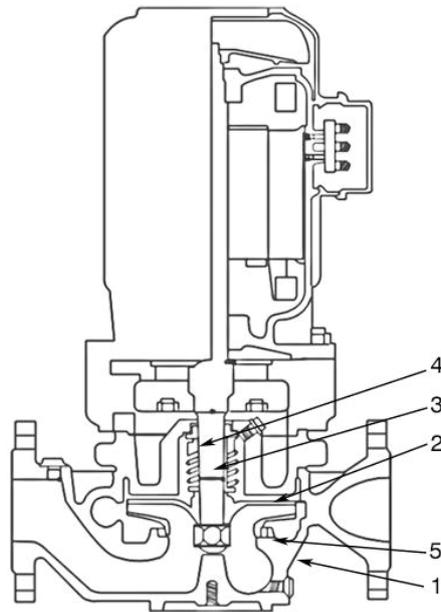
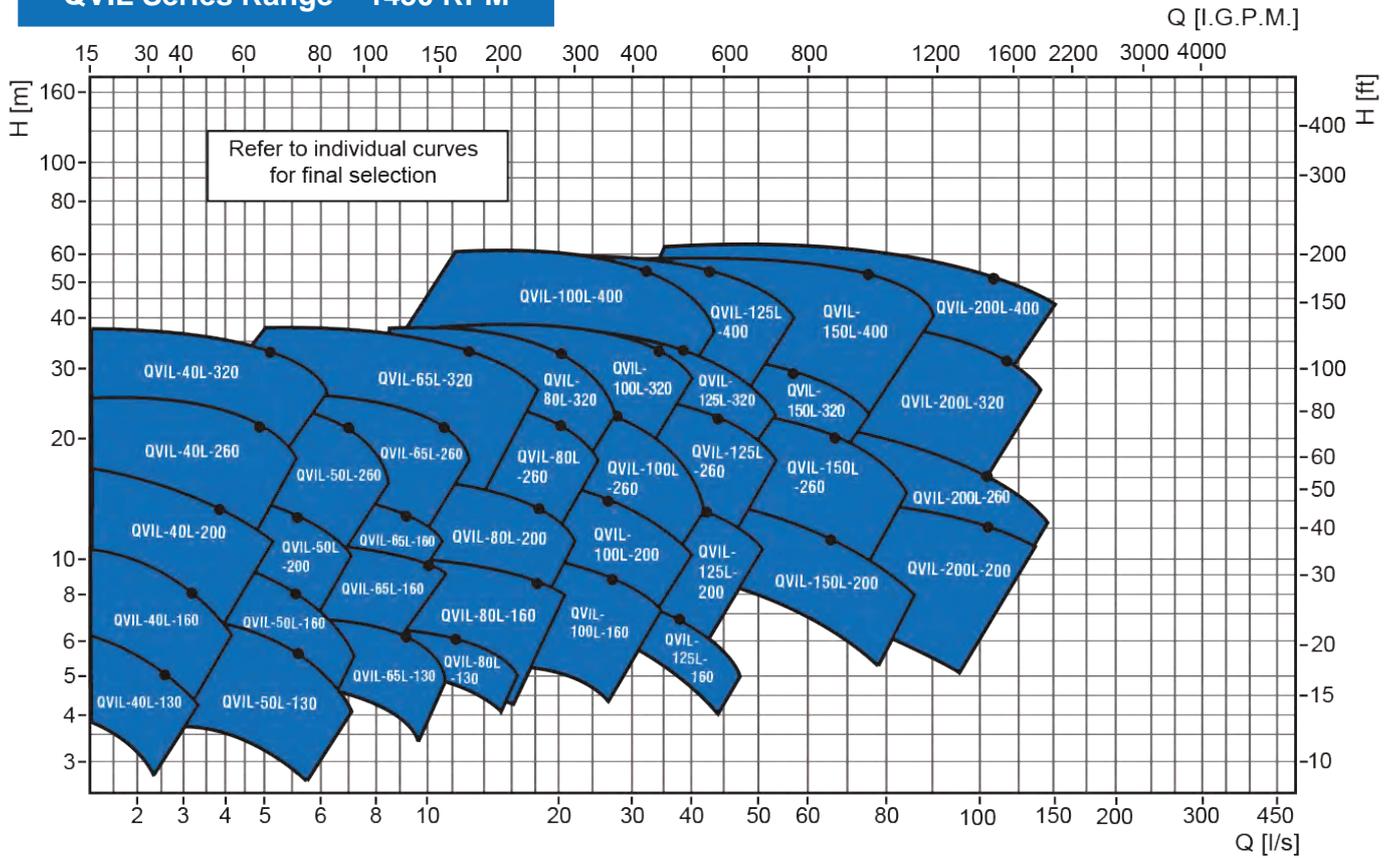


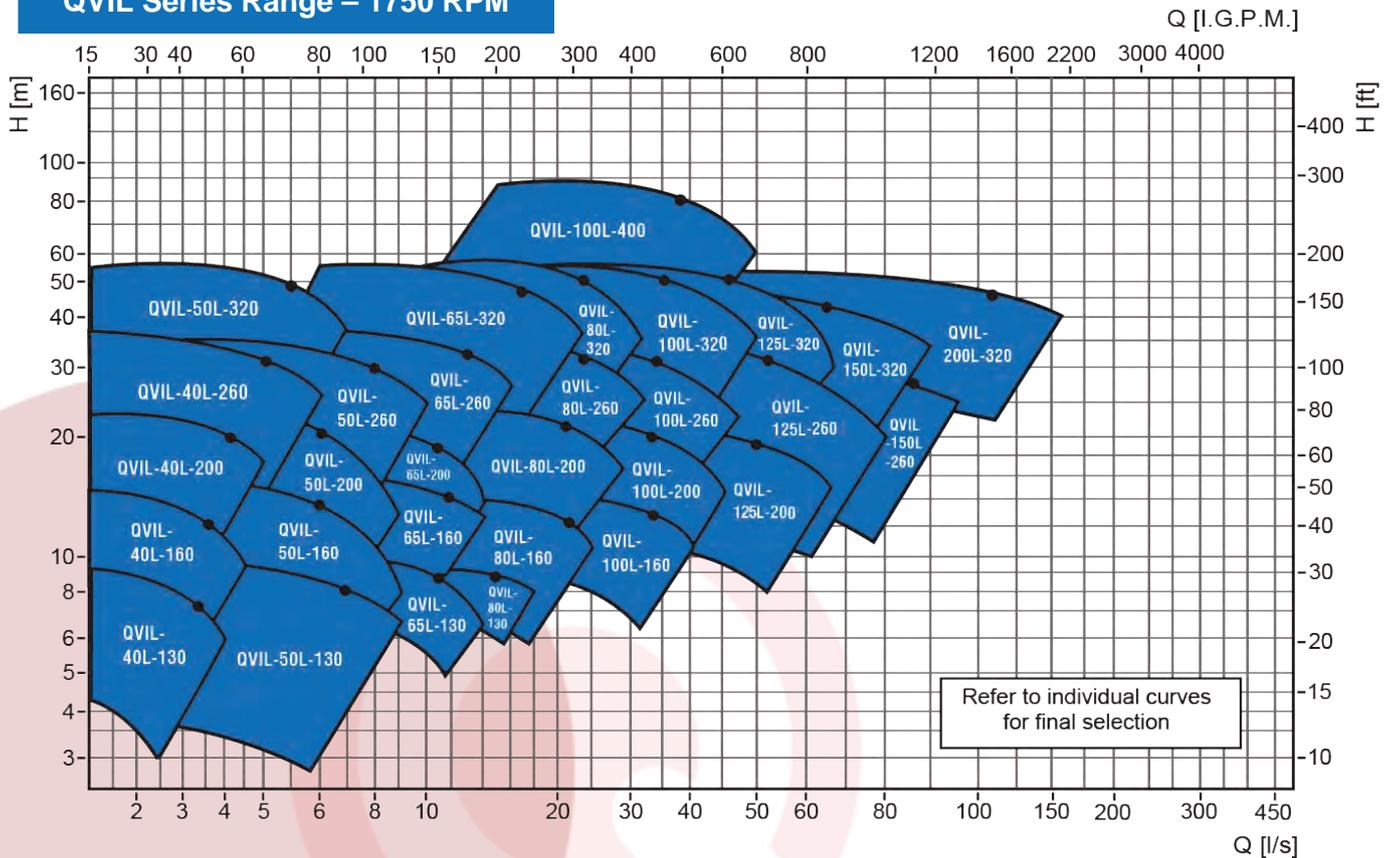
Fig.4.2 – Cross Sectional Drawing

MOC - Vertical In-line Pumps		
S.No	Name	Material
1	Casing	Cast Iron
		Bronze
		Z.F Bronze
		Stainless Steel
2	Impeller	Cast Iron
		Bronze
		Z.F Bronze
		Stainless Steel
3	Shaft	Stainless Steel
4	Shaft Sleeve	Bronze
		Stainless Steel
5	Wear Ring	Cast Iron
		Bronze
		Z.F Bronze
		Stainless Steel

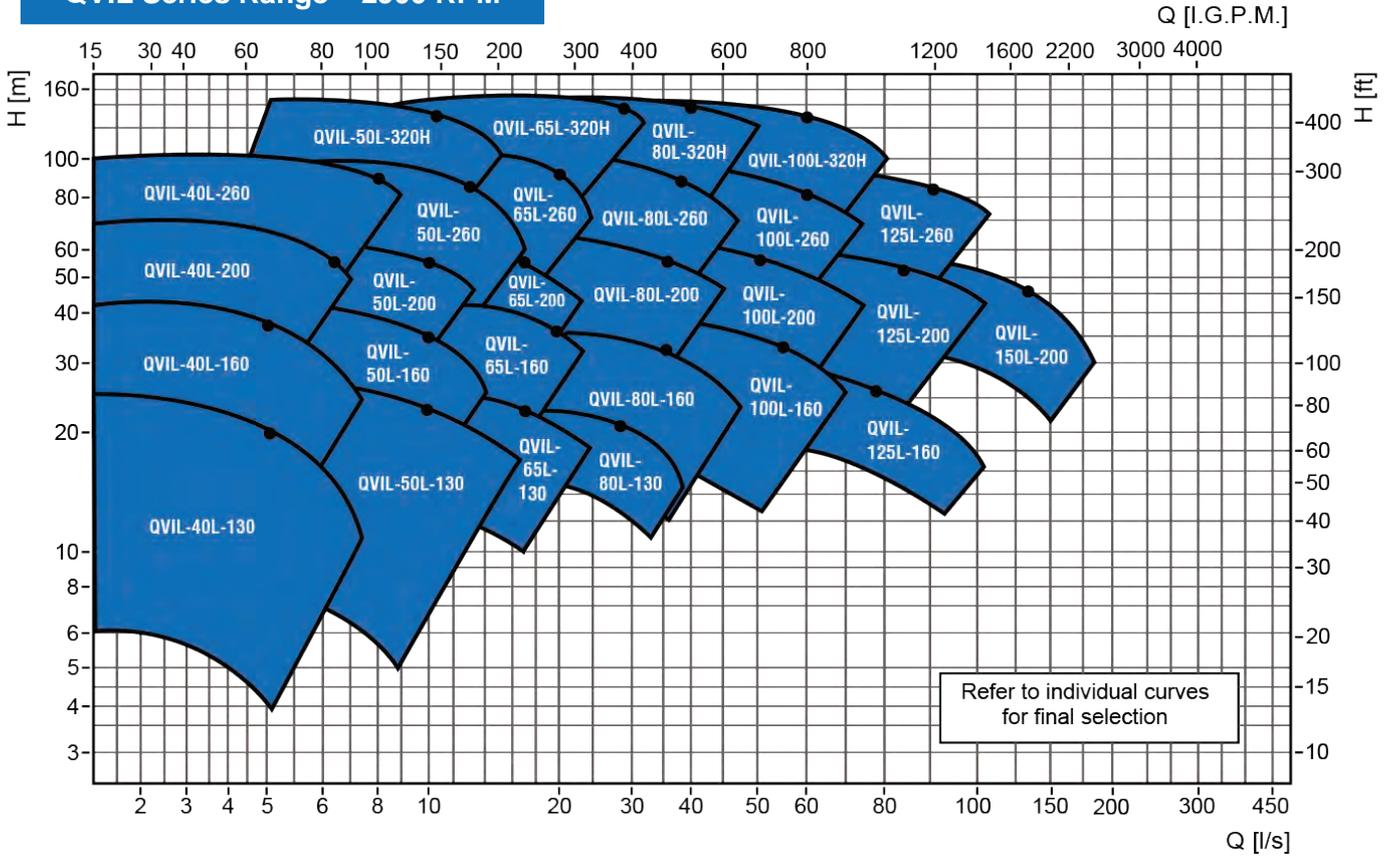
## QVIL Series Range – 1450 RPM



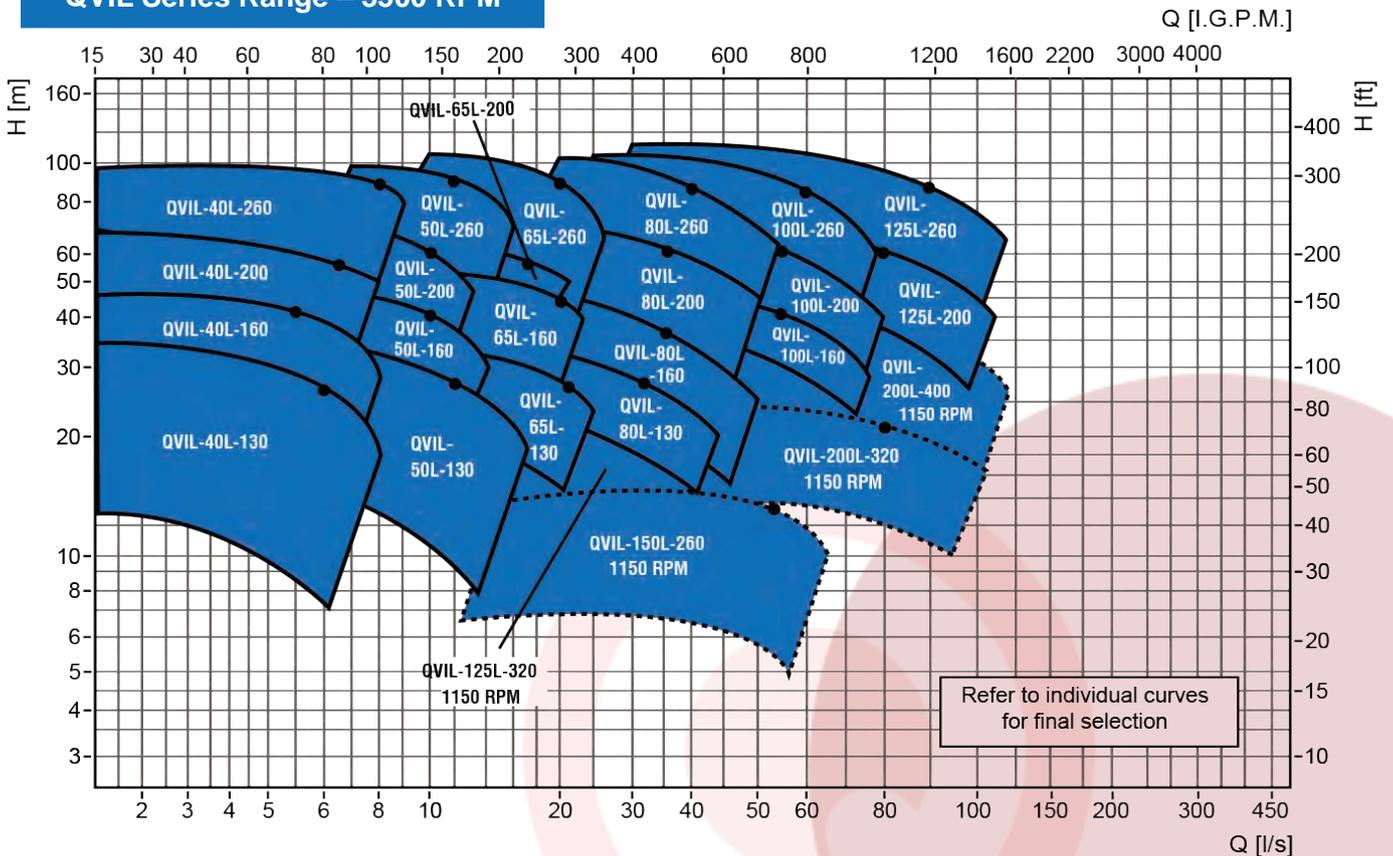
## QVIL Series Range – 1750 RPM



QVIL Series Range – 2900 RPM



QVIL Series Range – 3500 RPM



**Quantum’s Vertical Turbine Pump Series** consists of the single and multistage design, of the diffuser type and designed for continuous service.

Depending on the application, our range of vertical turbine pumps can be designed with either the discharge elbow above or below the pump foundation level. The pumps are supplied as standard with a sole plate which will allow you a level machined surface to mount the discharge head and also withstands any forces or moments caused by any pipe straining. The design also includes a suction bell, line shaft and closed or open mixed flow impellers.

The pumps come with pull out and non-pull out design, self-water lubrication, oil or forced water lubrication. They are suitable for vertical solid shaft and hollow shaft motors.

Capacity: up to 21,000 m<sup>3</sup>/hr.

Head: up to 100m

Seal Type: Mechanical Seal / Gland Packing

**Applications:**

- Water Supply
- Cooling Water System
- Fire Fighting System
- Oil & Gas
- Industrial Plant & Refineries
- Irrigation
- Water Treatment & Supply
- Marine



Fig.5.1 – Quantum Vertical Turbine Pump

**Model Breakdown**

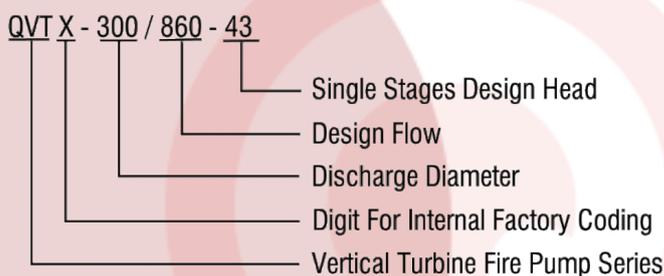




Fig.5.2 – Vertical Turbine Pump

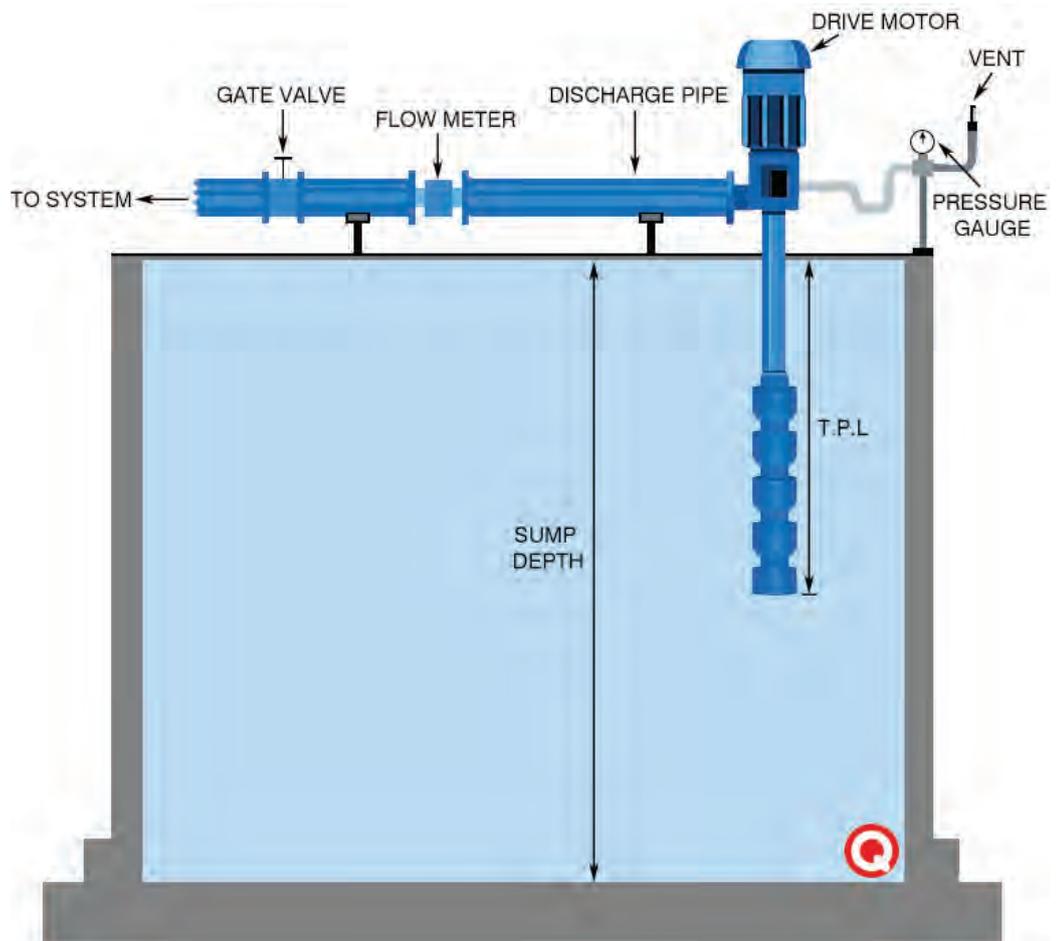


Fig.5.3 – Vertical Turbine General Set-up

As identified in Fig.5.3 above, having parameters such as Sump Depth (Measured from the Sole Plate or Foundation to the base of the tank or well) and T.P.L (Total pump length measured from the Sole Plate or Foundation to the suction bell) from our invaluable clients will allow us to select a suitable pump and provide a quotation based on your exact project requirements, ensuring your pump is always submerged by calculating the correct length of column pipe required for the pit.

MOC - Vertical Turbine Pumps				
1	2	3	4	5
<b>Casing</b>	<b>Impeller</b>	<b>Shaft</b>	<b>Shaft Sleeve</b>	<b>Wear Ring</b>
Cast Iron Cast Steel Stainless Steel Duplex SS / Super Duplex SS	Cast Iron Bronze Cast Steel Stainless Steel Duplex SS / Super Duplex SS	Carbon Steel Stainless Steel Duplex SS / Super Duplex SS	Carbon Steel Stainless Steel Duplex SS / Super Duplex SS	Cast Iron Bronze Cast Steel Stainless Steel Duplex SS / Super Duplex SS

**Quantum’s Vertical Multi-Stage Pump Series** is a very common design used for various high-pressure demanding applications in domestic water supply, firefighting, food, metal industries, etc.

The compact design makes it easier to face space constraint challenges at site. In addition to that, it has various other benefits such as a wide range of flow & head combinations, energy efficient and reliable. It comes with standard counter flanges.

The pumps are coupled with standard electric motors which are in compliance with IEC standards. Standard motors come with Class F insulation and IP55 level of protection.

Maximum Flow: Up to 240 m3/hr

Max Pressure: Up to 320 m

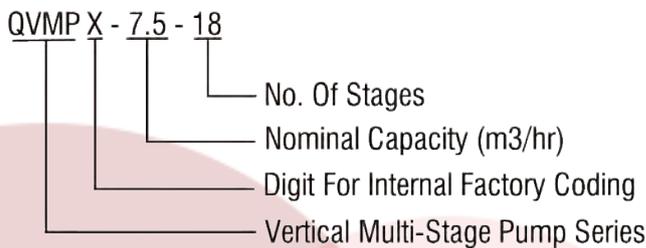
Standard Liquid Temperature: 0 to +70°C (Options available up to 120°C for special cases)

Medium: Thin, clean, non-aggressive liquids which do not contain solid particles



Fig.6.1 – Quantum Vertical Multi-Stage Pump

**Model Breakdown**



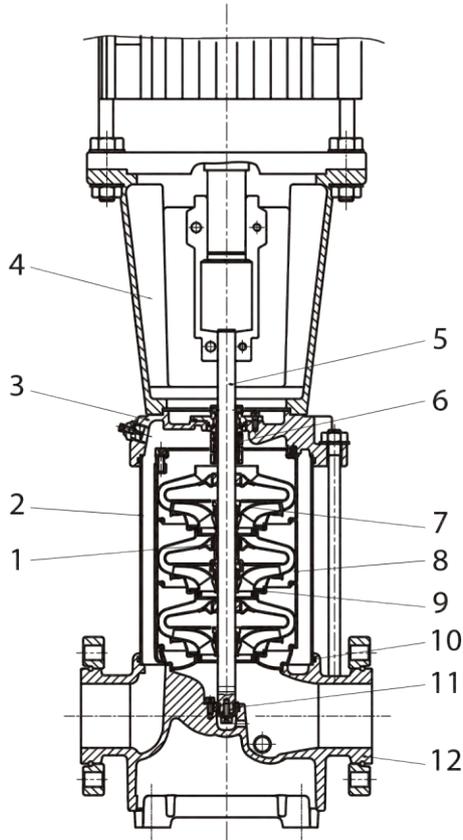


Fig. 6.2 – Cross Sectional Drawing

MOC - Vertical Multistage Pumps					
S.No	Name	Material	S.No	Name	Material
1	Bearing Ring	Bronze	8	Chamber	Stainless Steel
2	Outer Sleeve	Stainless Steel	9	Neck Ring	Carbon Fiber
3	Pump Head	Cast Iron			POB
		Stainless Steel			PTFE
4	Motor Bracket	Cast Iron	10	O-Ring for Outer Sleeve	EPDM
5	Shaft	Stainless Steel	11	Bottom Bearing Ring	Tungsten Carbide
6	Mechanical Seal	Cartridge Type	12	Base	Cast Iron
7	Impeller	Stainless Steel			Stainless Steel

\*Above is the list of standard materials of construction and special materials of construction are available on request

Our trusted partner **Aquatech Pressmain** and ourselves **Quantum Pump Systems Ltd** are here to support your requirements for booster & transfer pump sets, pressurization units, bespoke pump packages and related equipment.

Our product range cover applications from domestic or light commercial boosted water supply to larger potable water distribution or pressure boosting demands in residential, commercial and industrial premises. We have pump arrangements available from 1 to 8 pumps per set.

We offer technical support, expertise and experience to meet the challenges of diverse requirements of our customers.



Fig.7.1 – Booster Set

Fig.7.1 is an all variable speed driven pumps set that is energy efficient for potable water distribution or pressure boosting for various applications. The range has been designed to increase the pressure of the cold/hot water services within a building, where the existing incoming water mains or feed tank is not capable of supplying sufficient system pressure.

#### OPERATING PARAMETERS

- No. of Pumps Per Set: 2 to 6
- Flow: up to 48 l/s
- Head: up to 14.0 bar

These pressure booster sets utilize flow-through control vessels and are designed to be compliant with Department of Health HTM 04 Guidance for Safe Water in Healthcare Premises as well as WRAS approved, making them an ideal choice for hospitals.

The sets are fitted with advanced controls to protect against malfunction and sophisticated software to detect and alert of any leaks.

Fig.7.2 is our compact, cost effective yet powerful range of booster sets with two pumps, suitable for boosting the water pressure in medical centres, schools and apartment blocks.

The sets increase the water pressure to 5.0 bar, with a water flow of up to 5 liters per second, where for example the mains water pressure is insufficient to feed rooftop storage tanks, or where water is stored at low level and needs to be distributed to the upper floors of a building.

The two energy-saving variable speed pumps are configured to operate as duty with standby or duty and assist as required. With a start-up wizard for initial set up and E speed control, maintaining constant pressure through automatic alternation of the duty pump.



Fig.7.2 –Compact Booster Set

Apart from standard booster sets, we provide bespoke booster sets with 1 to 8 pumps per set, booster sets with storage tank, pressurization units, packaged plant rooms, spare parts and services related to it.



Fig.7.3 – Bespoke Booster Set



Fig.7.4 – Pressurization Unit



Fig.7.5 – Packaged Plant Room

**Non-Clog Submersible Pumps** are designed specifically to provide optimum performance and reliability for wastewater & sewage applications in both intermittent and continuous operational requirement. This pump comes with multiple options, be it sophisticated impeller channel designs or internal cooling jacket to aid our customers requirement.

### OPERATING PARAMETERS

- Flow: up to 400 m<sup>3</sup>/hr
- Head: up to 30 m
- Power: up to 15 kW

**Cutter Submersible Pumps** are engineered to accommodate a cutter in a non-clogging design to overcome clogging issues especially for extreme applications such as municipality wastewater management, processing plant, industrial, etc.

### OPERATING PARAMETERS

- Flow: up to 340 m<sup>3</sup>/hr
- Head: up to 70 m
- Power: up to 22 kW



Fig.8.1 – Non-Clog Submersible Pumps



Fig.8.2 – Cutter Submersible Pumps

**Dewatering Submersible Pumps** are robust pumps designed to handle dewatering applications, handling abrasive mediums commonly found in mining, industrial & construction industries. This range of pumps are manufactured with a high chrome iron impeller incorporating double sided mechanical seals.

#### OPERATING PARAMETERS

- Flow: up to 140 m<sup>3</sup>/hr
- Head: up to 48 m
- Power: up to 11 kW



Fig.8.3 – Dewatering Submersible Pumps

**Wastewater Submersible Pumps** are used widely for various applications. They are designed to pump wastewater with solid particles. Cast iron construction with multiple impeller design options such as cutter, channel and vortex are available based on the application.

#### OPERATING PARAMETERS

- Flow: up to 720 m<sup>3</sup>/hr
- Head: up to 52 m
- Power: up to 75 kW



Fig.8.4 – Wastewater Submersible Pumps

